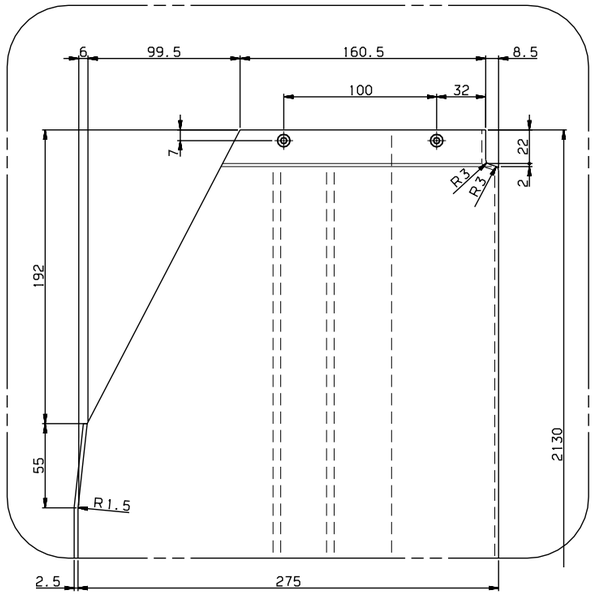
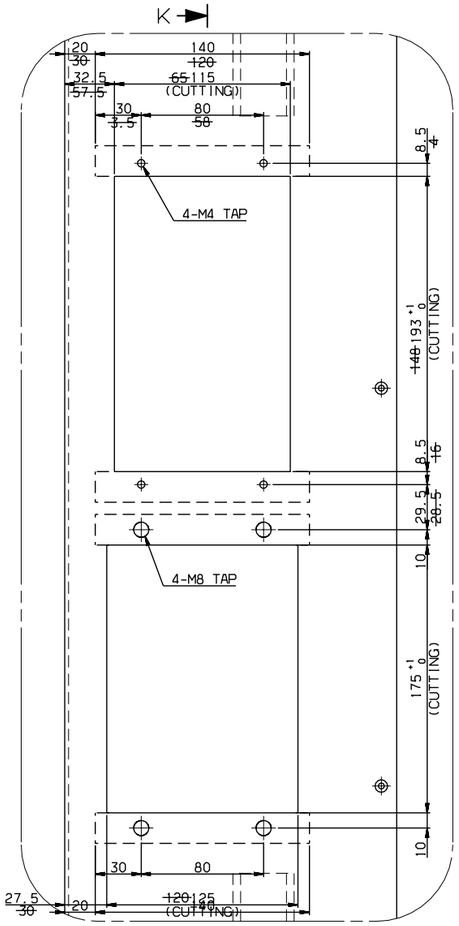
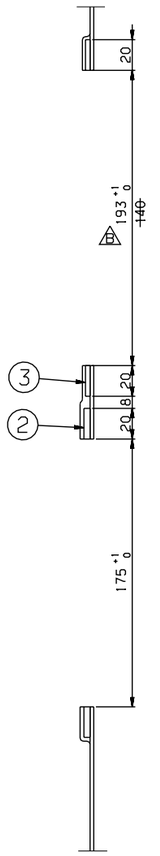
SPECIFICATION APPLIED



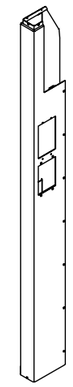
DETAIL E
SCALE=1/2



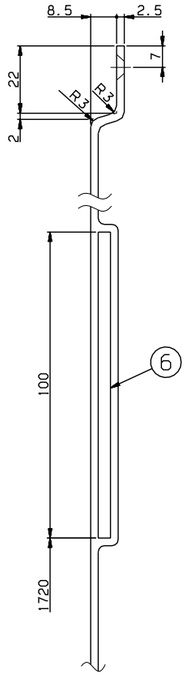
B DETAIL J
SCALE=1/2



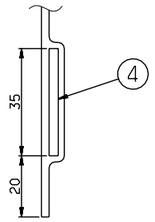
SECTION K-K
SCALE=1/2



ISO VIEW



SECTION F-F
SCALE=1/1



SECTION H-H
SCALE=1/1

NOTE
1. AN INTERIOR PANEL'S COLOR AND SURFACE SHALL BE MANUFACTURED AFTER SAMPLE'S APPROVAL BY CUSTOMER

품번 NO.	부품 번호 PART NO.	품명 DESCRIPTION	재질 MATERIAL	수량 Q'TY	검증 V.T	비고 REMARKS
7	RFP50003AN0-007	STIFFENER	A1050P	SET		T1
6	RFP50003AN0-006	SEAT, TAP	SUS304	1		T4X100X53
5	RFP50003AN0-005	SEAT, TAP	SUS304	1		T3X35X164.5
4	RFP50003AN0-004	SEAT, TAP	SUS304	1		T3X35X255
3	RFP50003AN0-003	SEAT, TAP	SUS304	2		T3X20X140 ~~T3X20X120~~
2	RFP50003AN0-002	SEAT, TAP	SUS304	2		T4X20X140
1	RFP50003AN0-001	PANEL	FRP	1		T2.5

승인 APP	설계 MAT'L ASSY	일반공차 GENERAL TOLERANCE	가공시방은 별도표시함
H.G.RYU 2008.11.17			
검토 CHK	H.S.KIM 2008.11.17	중량 G.W	
설계 DGN	Y.D.KIM 2008.11.13	일반공차 MC / WD / CT	B / B / B
제도 DRG	S.H.SONG 2008.11.13	SIZE	A1

TITLE: PANEL, SIDE ENTRANCE (2/2)

도면번호 DRG. NO: RFP50003AN0 Ver. 00 Rev. -B

SCALE 1/5 SHEET 2 of 2

HYUNDAI Rotem 현대로템주식회사

기호 MARK	일자 DATE	변경내역 DETAIL OF REVISION(E.C ZONE)	설변번호 E.C NO.	설계 DGN	검도 CHK	승인 APP
BX4	2010.02.19	CHANGED DIMENSION.	3D5101-U090	Y.D.KIM	H.S.KIM	H.G.RYU
AX11	2009.12.08	ADDED PART 7/CHANGED CUTTING & DIM.	3D5101-U060	Y.D.KIM	H.S.KIM	H.G.RYU

일반공차 GENERAL TOLERANCE					
가공시방은 별도표시함					
용접 WELDING	A	B	C		
~20M	-	6.0	8.0		
~15M	-	5.0	7.0		
~12M	-	4.0	6.0		
~8M	-	3.0	5.0		
~4M	0.8	2.0	4.0		
~2M	0.5	1.2	3.0		
~1M	0.3	0.8	2.0		
~315	0.2	0.5	1.2		
~120	0.15	0.3	0.8		
~30	0.1	0.2	0.5		
1~6	0.05	0.1	0.2		
등급 GRADE	A	B	C		
기계 가공용 MACHINING (±)					
~6	0.1	0.2	0.5		
~30	0.2	0.5	1.0		
~120	0.3	0.8	1.5		
~315	0.5	1.2	2.0		
~1000	0.8	2.0	3.0		
~2000	1.2	3.0	5.0		
~4000	2.0	5.0	8.0		
등급 GRADE	A	B	C		
주물 CASTING (±)					
~20M	8	16	24		
~15M	7	12	21		
~12M	6	10	18		
~8M	5	8	14		
~4M	4	6	11		
~2M	3	4	8		
~1M	2	3	6		
~315	1	2	4		
~120	1	2	3		
~30	1	1	1		
등급 GRADE	A	B	C		
절삭 기공용 (±)					
~400	2	4			
~300	2	3			
~100	1	1.5			
~40	2	4			
~30	2	3			
~10	1	1.5			
~3	0.5	1			
~3150	-	7			
~1600	4	5			
~800	3	4			
~400	2	3			
~200	1.5	2			
~100	1	1.5			
등급 GRADE	A	B			

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